



OPENING α OF ELBOW SEGMENT							
SEGMENTS	1	2	3	4	5	6	7
ANGLE α	45°	30°	22°30'	18°	15°	13°30'	11°15'
CIRCUMFERENCE OF CASING							
MM	ALUMINIUM			THICKNESS OF COVER		OVERLAP	
UP TO 400	0.6			0.5		30	
400 UP TO 800	0.8			0.6		50	
800 UP TO (2000 AL) / (1200 GS)	1.0			0.7		50	
ABOVE (2000 AL) / (1200 GS)	1.2			1.0		50	
	LONGITUDINAL SEAM (MM)			LONGITUDINAL SEAM (MM)			

[illegible]