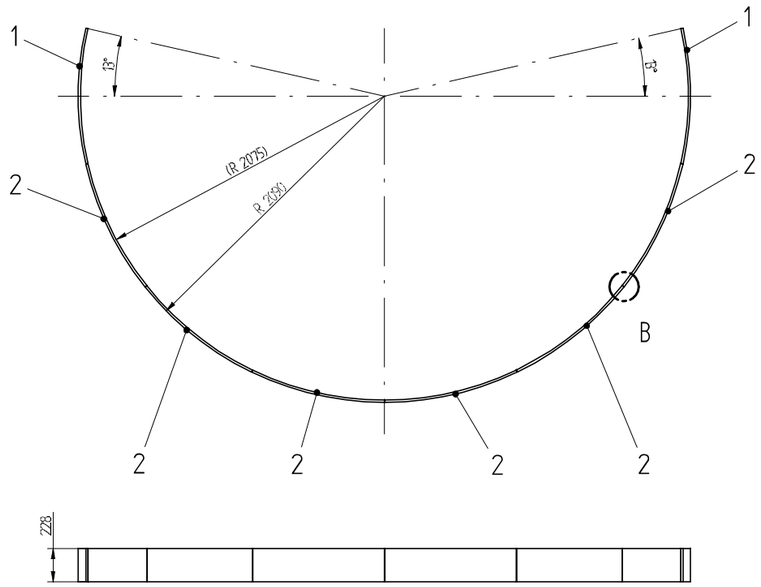
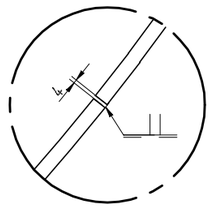
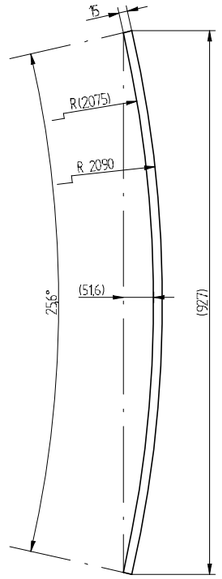
Tolerances	
Castings	: GTB 17 DIN 1680, Bl. 1 + 2
Welded fabrications	: BF ISO 13920
All other dimensions	: medium DIN ISO 2768
Surface symbols	: DIN ISO 1302
Geometrical tolerancing	: DIN ISO 1101

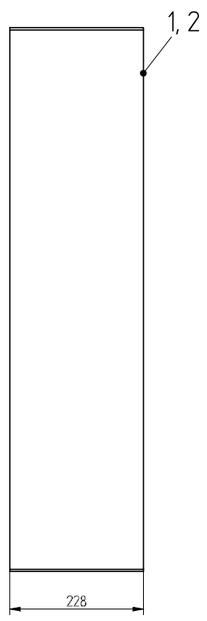
door side



DETAIL B

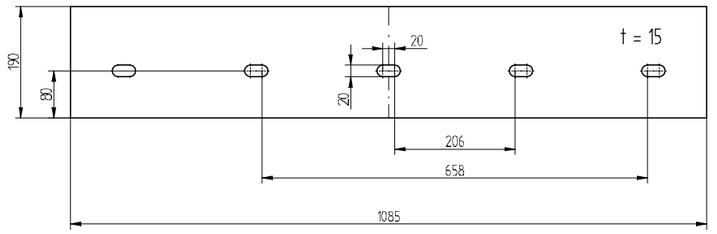




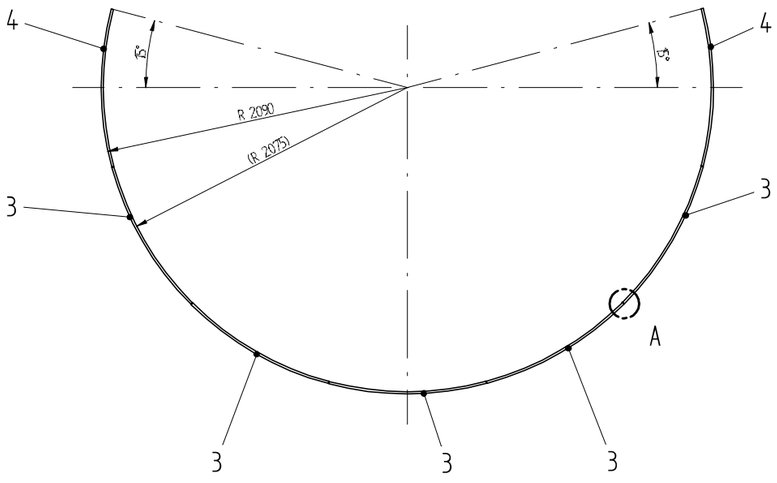


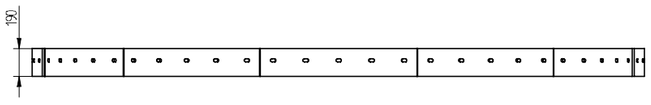
developed view pos. 1 and pos. 2

developed view pos. 3 and pos. 4

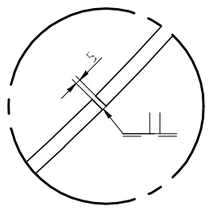


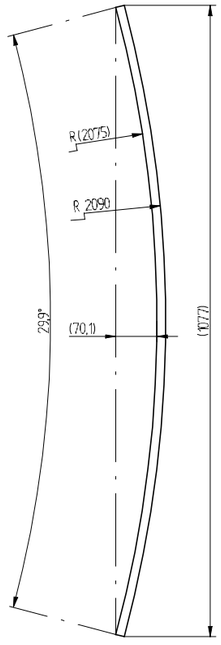
bearing side

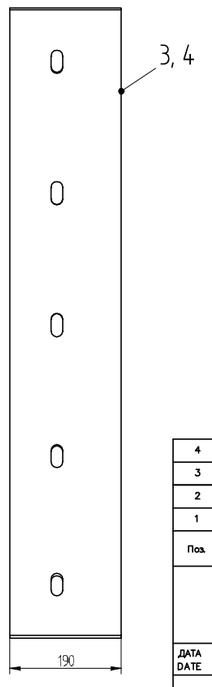




DETAIL A







Поз.	Брой	Наименование	AES Материален номер	Материал	Стандарт	кг/бр.	Каталожен номер
4	2	Броня 15А 1085x190 mm	10.316.139	S235JRG2 – EN 10025	EN 10 029	47,8	53728
3	5	Броня 15А 1085x190 mm	10.316.138	S235JRG2 – EN 10025	EN 10 029	119,5	53728
2	6	Броня 15А 931x228 mm	10.316.137	S235JRG2 – EN 10025	EN 10 029	149,8	53728
1	2	Броня 15А 931x228 mm	10.316.136	S235JRG2 – EN 10025	EN 10 029	49,8	53728

Design Contract No:

ЕЙ И ЕС ЗС ТЕЦ МАРИЦА ИЗТОК 1
AES 3C MARITZA EAST 1 TPP

AES Galabovo
we are the energy

	ИМЕ NAME	ПОДПИС SIGNATURE
ДАТА DATE 27.01.2016		
НАЧЕРТАЛ DRAWN BY	В. Емилова	
ПРОВЕРИЛ CHECKED BY	К. Стефанов	
ОДОБРИЛ RELEASED	М. Геренова	

ИМЕ НА ПРОЕКТА / PROJECT NAME

Въглищни мелници тип N440.41V / Coal mills type N440.41V

ЗАГЛАВИЕ НА ЧЕРТЕЖА / TITLE OF THE DRAWING

Броня пръстеновидна на корпуса - долна част

Ring armour mill housing - lower part

ЗАМЕНЯ REPLACES	1.48115/00 360–0042	№ НА ИЗПЪЛНИТЕЛЯ: SUPPLIER No.:		ВСИЧКО ЛИСТА №: NUMBER OF SHEETS: 01	ЛИСТ №: SHEET №: 01
МАЩАБ SCALE	1:5	НОМЕР НА ДОКУМЕНТА DOCUMENT NUMBER	ME1-MP-DRW-12-HFC-ME-5622	ЧАСТ: МЕХАНИЧНА PART: MECHANICAL	РЕВ: REV: 00
ФОРМАТ FORMAT	A1	KKS НА СИСТЕМАТА SYSTEM KKS CODE HFC	THIRD ANGLE PROJECTION		