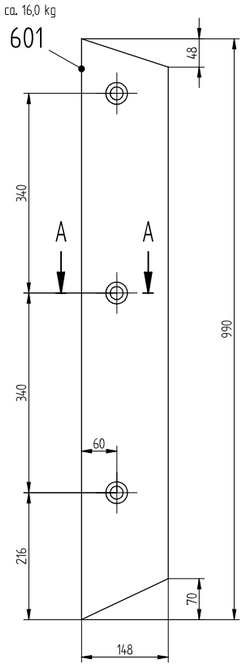
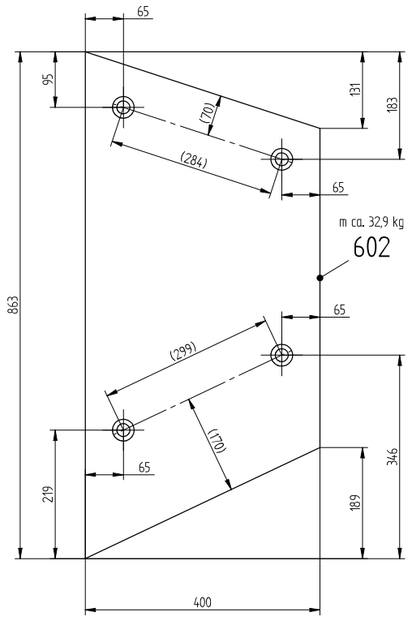
Tolerances	
Castings	: GTB 17 DIN 1680, BL. 1 + 2
Welded fabrications	: BF ISO 13920
All other dimensions	: medium DIN ISO 2768
Surface symbols	: DIN ISO 1302
Geometrical tolerancing	: DIN ISO 1101

m ca. 16,0 kg

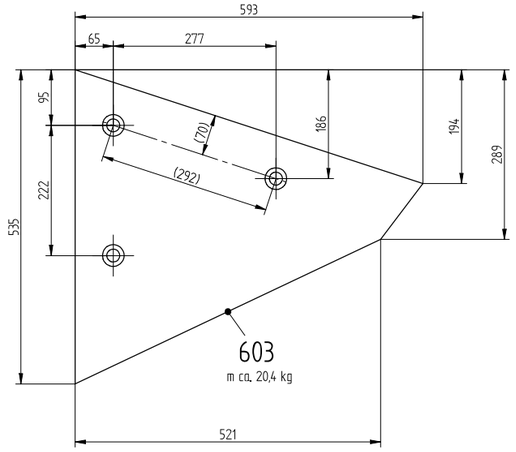
601

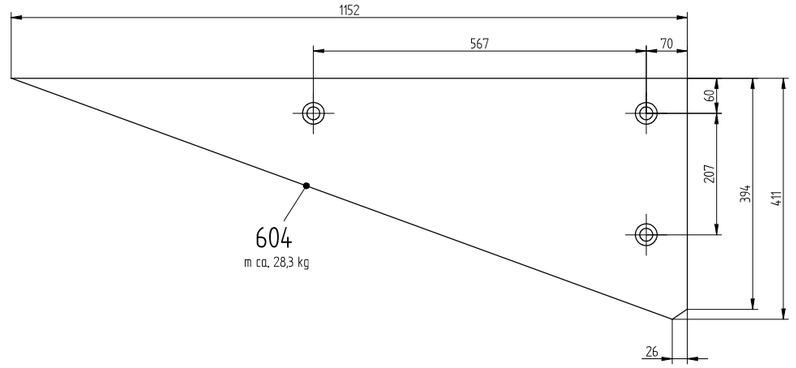


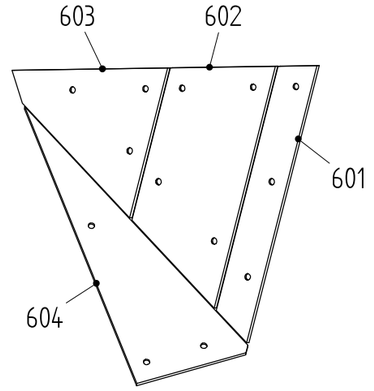


m ca. 32,9 kg

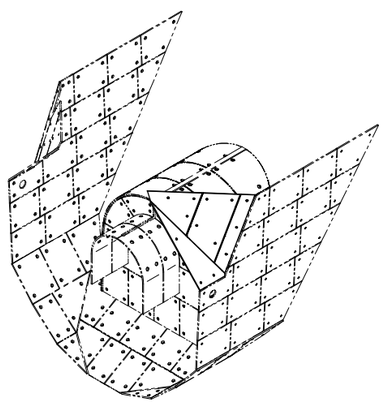
602





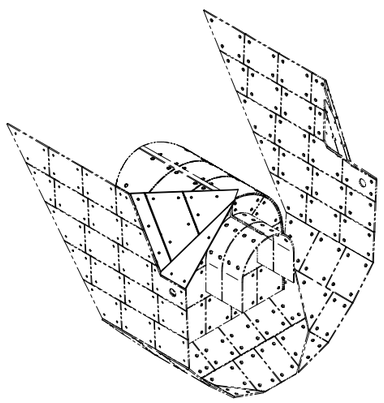


left hand mill drawn



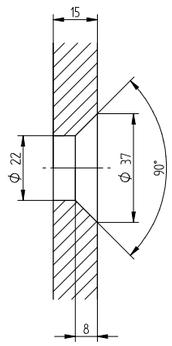
as drawn
quantity of manufacturing: 2

right hand mill inversely



inversely
quantity of manufacturing: 4

SECTION A-A



Поз.	Брой	Наименование	AES Материален номер	Материал	Стандарт	кв/бр.	Каталожен номер
604	1	Броня 15А 1152x411 mm	10.316.157	S235JRG2 – EN 10025	EN 10 029	28,3	53728
603	1	Броня 15А 593x535 mm	10.316.156	S235JRG2 – EN 10025	EN 10 029	20,4	53728
602	1	Броня 15А 863x400 mm	10.316.216	S235JRG2 – EN 10025	EN 10 029	32,9	53728
601	1	Броня 15А 990x148 mm	10.316.155	S235JRG2 – EN 10025	EN 10 029	16	53728

Design Contract No:

ЕЙ И ЕС ЗС ТЕЦ МАРИЦА ИЗТОК 1
AES 3C MARITZA EAST 1 TPP

AES Galabovo
we are the energy

ДАТА DATE	19.01.2016	
	ИМЕ NAME	ПОДПИС SIGNATURE
НАЧЕРТАЛ DRAWN BY	В. Емилова	
ПРОВЕРИЛ CHECKED BY	К. Стефанов	
ОДОБРИЛ RELEASED	М. Геренова	

ИМЕ НА ПРОЕКТА / PROJECT NAME

Въглищни мелници тип N440.41V / Coal mills type N440.41V

ЗАГЛАВИЕ НА ЧЕРТЕЖА / TITLE OF THE DRAWING

Броня - ъглова плоча ляво

Armouring - corner plate left

ЗАМЕНЯ REPLACES	1.48155/00 362–0046	№ НА ИЗПЪЛНИТЕЛЯ: SUPPLIER No.:		ВСИЧКО ЛИСТА №: NUMBER OF SHEETS: 01	ЛИСТ №: SHEET №: 01
МАЩАБ SCALE	1:5	НОМЕР НА ДОКУМЕНТА DOCUMENT NUMBER	ME1-MP-DRW-12-HFC-ME-5630	ЧАСТ: МЕХАНИЧНА PART: MECHANICAL	РЕВ: REV: 00
ФОРМАТ FORMAT	A1	KKS НА СИСТЕМАТА SYSTEM KKS CODE	HFC	THIRD ANGLE PROJECTION	