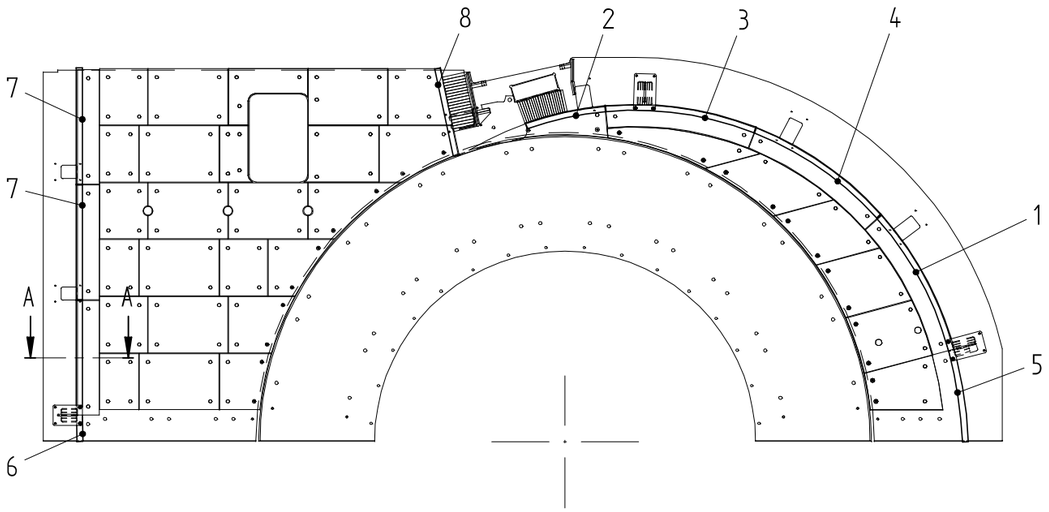
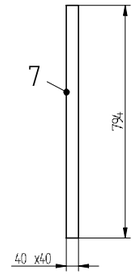
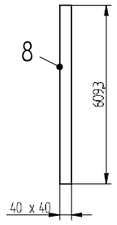
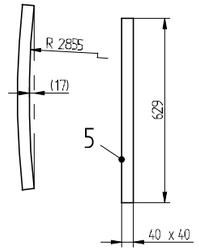
view from inside

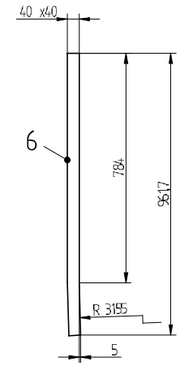




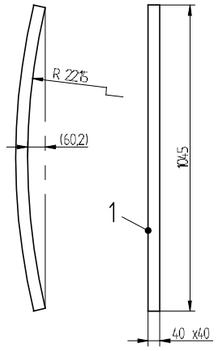


developed view

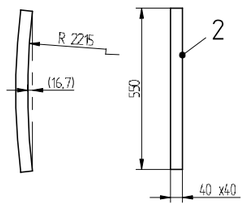




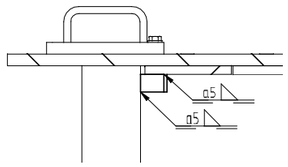
developed view



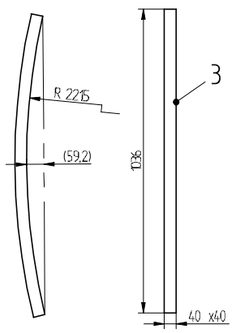
developed view



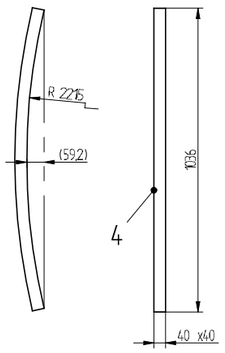
SECTION A–A



developed view



developed view



Tolerances

Castings	: GTB 17 DIN 1680, Bl. 1 + 2
Welded fabrications	: BF ISO 13920
All other dimensions	: medium DIN ISO 2768
Surface symbols	: DIN ISO 1302
Geometrical tolerancing	: DIN ISO 1101

Поз.	Брой	Наименование	AES Материален номер	Материал	Стандарт	кв/бр.	Каталожен номер
8	1	Прът квадратен 40x610 mm	10.316.081	S235JRG2 – EN 10025	EN 10 059	7,7	118668
7	2	Прът квадратен 40x794 mm	10.316.080	S235JRG2 – EN 10025	EN 10 059	20,0	118668
6	1	Прът квадратен 40x965 mm	10.316.079	S235JRG2 – EN 10025	EN 10 059	12,2	118668
5	1	Прът квадратен 40x629 mm	10.316.078	S235JRG2 – EN 10025	EN 10 059	7,9	118668
4	1	Прът квадратен 40x1036 mm	10.316.077	S235JRG2 – EN 10025	EN 10 059	13,1	118668
3	1	Прът квадратен 40x1036 mm	10.316.076	S235JRG2 – EN 10025	EN 10 059	13,1	118668
2	1	Прът квадратен 40x550 mm	10.316.075	S235JRG2 – EN 10025	EN 10 059	6,9	118668
1	1	Прът квадратен 40x1045 mm	10.316.074	S235JRG2 – EN 10025	EN 10 059	13,2	118668

Design Contract No:

ЕЙ И ЕС ЗС ТЕЦ МАРИЦА ИЗТОК 1
AES 3C MARITZA EAST 1 TPP

AES Galabovo
we are the energy

ДАТА DATE	21.01.2016		
	ИМЕ NAME	ПОДПИС SIGNATURE	
НАЧЕРТАЛ DRAWN BY	В. Емилова		
ПРОВЕРИЛ CHECKED BY	К. Стефанов		
ОДОБРИЛ RELEASED	М. Геренова		

ИМЕ НА ПРОЕКТА / PROJECT NAME

Въглищни мелници тип N440.41V / Coal mills type N440.41V

ЗАГЛАВИЕ НА ЧЕРТЕЖА / TITLE OF THE DRAWING

Стоманени пръти
Броня на страничната стена - горна част
Side wall armouring flat bar steel - upper part

ЗАМЕНЯ REPLACES	1.48115/00 360–0035	№ НА ИЗПЪЛНИТЕЛЯ: SUPPLIER No.:		ВСИЧКО ЛИСТА №: NUMBER OF SHEETS: 01	ЛИСТ №: SHEET №: 01
МАЩАБ SCALE	1:10	НОМЕР НА ДОКУМЕНТА DOCUMENT NUMBER	ME1-MP-DRW-12-HFC-ME-5604	ЧАСТ: МЕХАНИЧНА PART: MECHANICAL	РЕВ: REV: 00
ФОРМАТ FORMAT	A1	KKS НА СИСТЕМАТА SYSTEM KKS CODE	HFC	THIRD ANGLE PROJECTION	