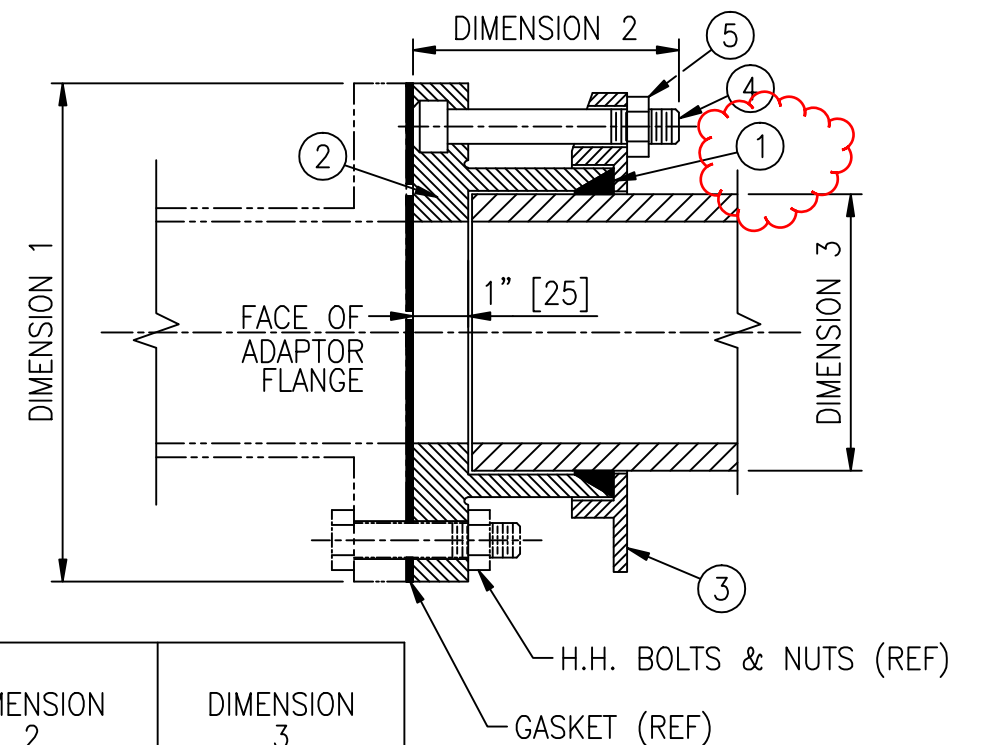


SIZES 10", 12", 14" & 16"



ASSEMBLY NUMBER	NOMINAL PIPE SIZE	PART #1	PART #2	PART #3	PART #4		PART #5		DIMENSION 1	DIMENSION 2	DIMENSION 3
		GASKET	ADAPTOR	FOLLOWER	QT	BOLTS	QT	NUTS			
A-4977 *	4	4897-*	4895	4896	4	100081	4	100475	9" [229]	5" [127]	5.0" [127]
A-8204 *	5	7931-*	8205	7932	8	100080	8	100458-1	10" [254]	5" [127]	6.0" [152]
A-4978 *	6	4893-*	4891	4892	8	100080	8	100458-1	11" [279]	5" [127]	7.10" [180]
A-15276 *	7	15098-*	15277	15186			8	100458-1	13-1/2" [343]	5" [127]	8.38" [213]
A-4979 *	8	4885-*	4883	4884	8	102299	8	100458-1	13-1/2" [343]	4-1/2" [114]	9.30" [236]
A-15378-5 *	9	14616-*	15380-4	16755			8	100475	16" [406]	5-3/8" [137]	10.33" [262]
A-5167 *	10	5160-*	5168	5159	12	X173-9	36	100479	16" [406]	6-1/2" [165]	11.40" [290]
A-5170 *	12	5165-*	5169	5164	12	X173-9	36	100479	19" [483]	6-1/2" [165]	13.50" [343]
A-16296-7 *	14	16221-*	16297-4	16298-5	12	X174-10-1/2	36	100454	21" [533]	7-1/2" [191]	15.30" [389]
A-18907 *	16	16901-*	16903	16904	16	X174-10-1/2	48	100454	23-1/2" [597]	7-1/2" [191]	17.40" [442]


ADAPTORS 15277 AND 15380-4
INCLUDE STUDS FOR MOUNTING
FOLLOWER. BOLTS ARE NOT NEED FOR
THESE ASSEMBLIES.

MATERIAL OF CONSTRUCTION FOR GASKET IS
SPECIFIED FOR SERVICE CONDITIONS AS FOLLOWS:

* { ASSEMBLY No. FOLLOWED BY W DENOTES WET SERVICE WITH A -1 RUBBER GASKET 200°F MAXIMUM TEMPERATURE.
* { ASSEMBLY No. FOLLOWED BY D DENOTES DRY SERVICE WITH A -9 NON-ASBESTOS GASKET 1200°F MAXIMUM TEMPERATURE.

SEE CUSTOMER B/M TAG NO. FOR YOUR JOB REQUIREMENTS.

DIMENSIONS SHOWN IN [] ARE METRIC.

J	5/28/08	PAG	CMH	PAG	REV 9" ASSY # AND PARTS	DRAWN BY	MTM	11/25/80	 ALLEN-SHERMAN-HOFF A DIVISION OF DIAMOND POWER INTERNATIONAL, INC. MALVERN, PENNSYLVANIA, U.S.A.	ARRANGEMENT OF STANDARD ADAPTORS FOR 125# ANSI FLANGE FOR ASHCOLITE PIPE W/LIP	SCALE NONE		4		
H	1/27/06	PAG	CMH	PAG	A-15425-10 WAS A-15184,15277 WAS 15185	CHECKED BY	WHB	12/2/80			JOB	STD	3		
G		RWC			ADDED * TO ASSY No.'s & ADDED NOTE *	MECH.	W	12/2/80					2		
F	6/8/91	TD		DSP	ADDED A-18907 16" NOM PIPE SIZE	STRUCT.							1		
REV. NO.	DATE	REV. BY	CKD. BY	ENG. APP.	REVISION RECORD	ELECT.			THIS DRAWING WITH ALL THE INFORMATION HEREON IS THE PROPERTY OF DIAMOND POWER INTERNATIONAL, INC. AND MUST NOT BE MADE PUBLIC OR COPIED OR USED IN ANY WAY DETRIMENTAL TO DPI'S INTEREST. UNLESS FURNISHED UNDER CONTRACT PROVISIONS, IT IS LOANED SUBJECT TO RETURN ON DEMAND.		FILE NO.:	SHEET 1 OF 1	DWG	REV J	TOTAL
													B-5111		

TAGS 066, 073

15
14
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12
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TOTAL