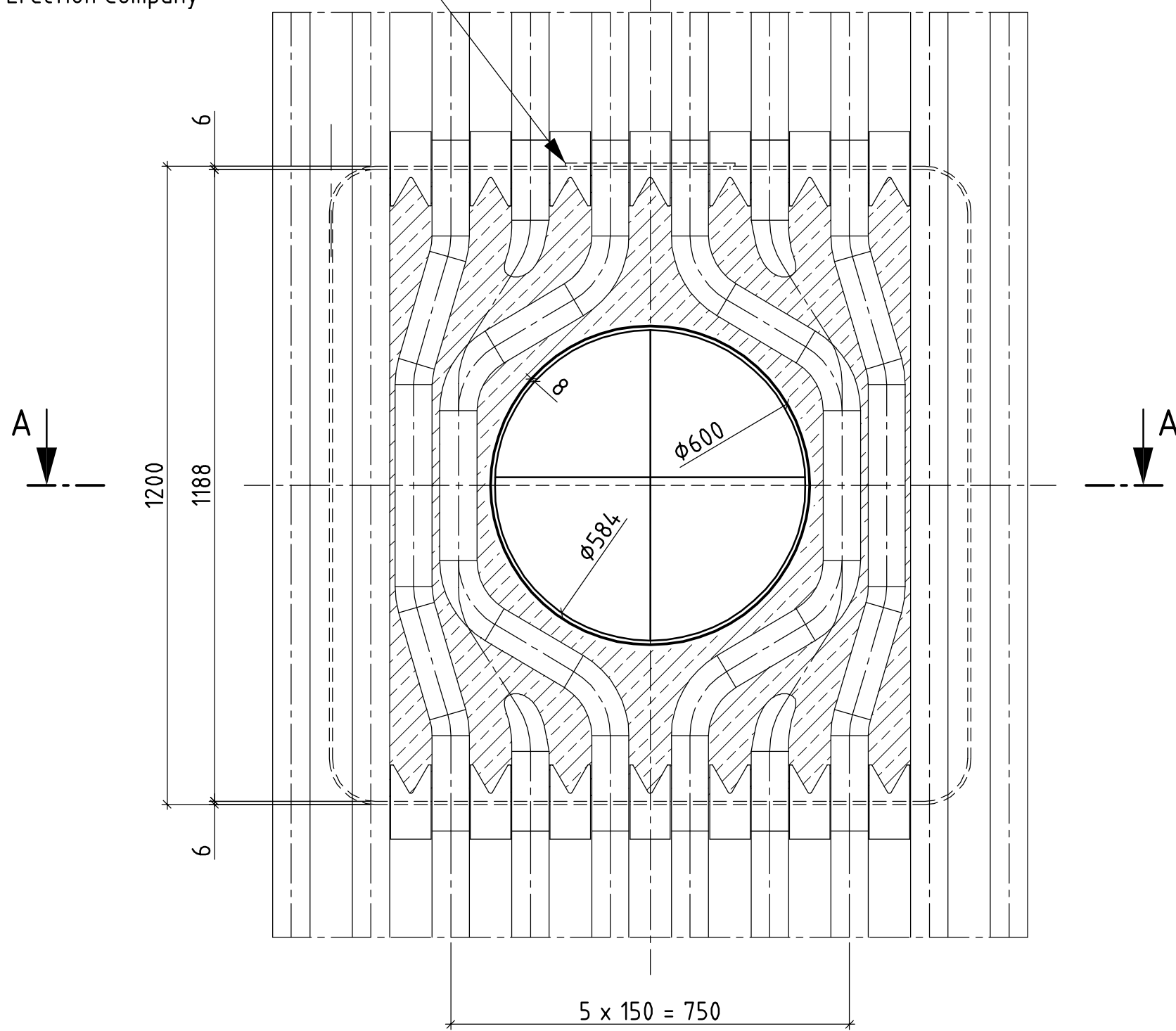
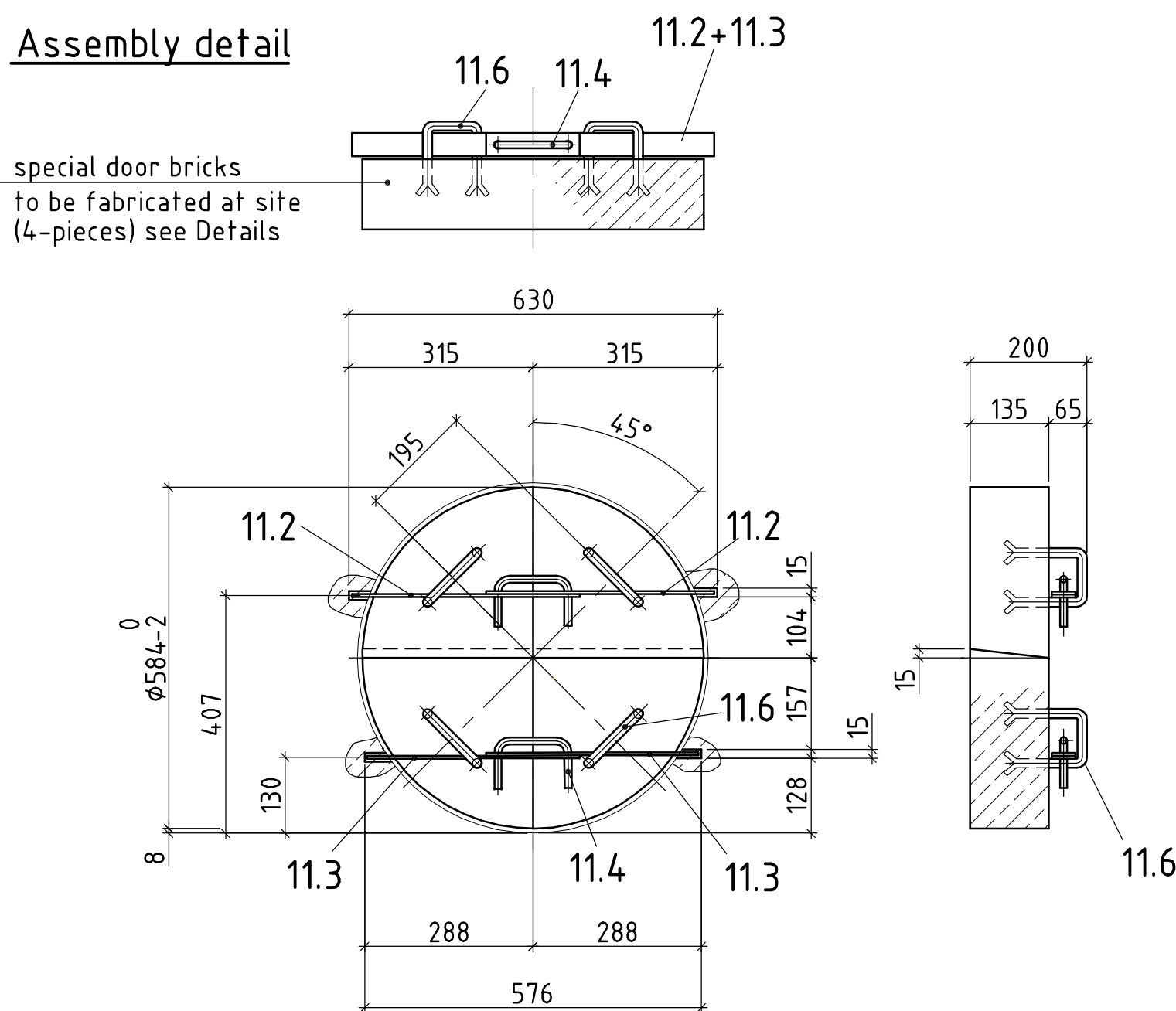


after refractory  
lining works,  
casting opening will be  
welded gas tight by pressure  
part Erection Company

### View from inside boiler



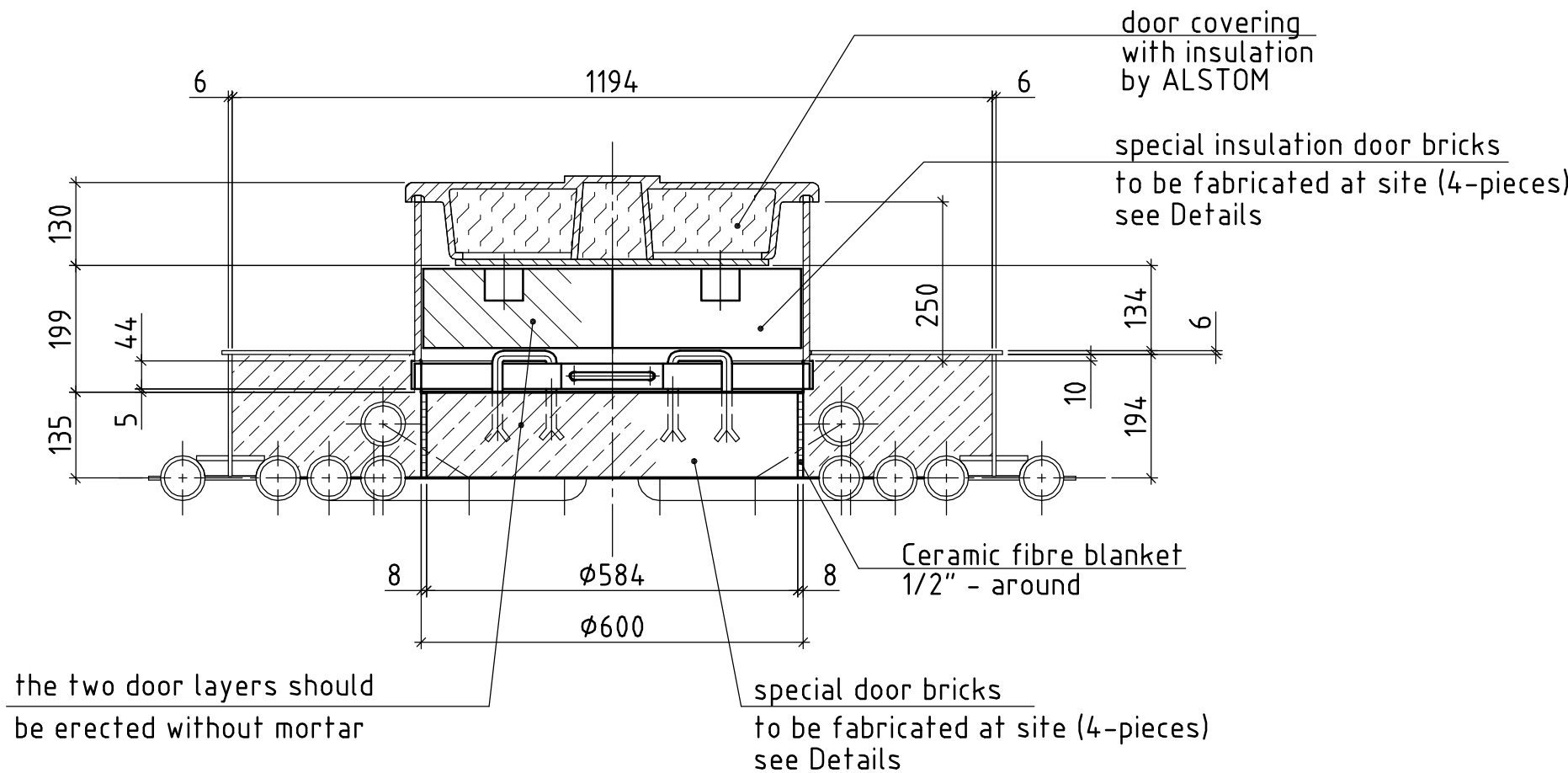
### Assembly detail



	Level	Left Side	Right Side	Box High	Original-dwg-no.
TYP 5	+73,175	1 x	1 x	200	MTZ/01/B/HAD40/00215/0426
	+70,495	1 x	1 x	200	MTZ/01/B/HAD40/00215/0426
TYP 4	+67,385	1 x	1 x	200	MTZ/01/B/HAD40/00215/0426
	+63,915	1 x	1 x	200	MTZ/01/B/HAD40/00215/0426
TYP 3	+60,330	1 x	1 x	200	MTZ/01/B/HAD40/00215/0426

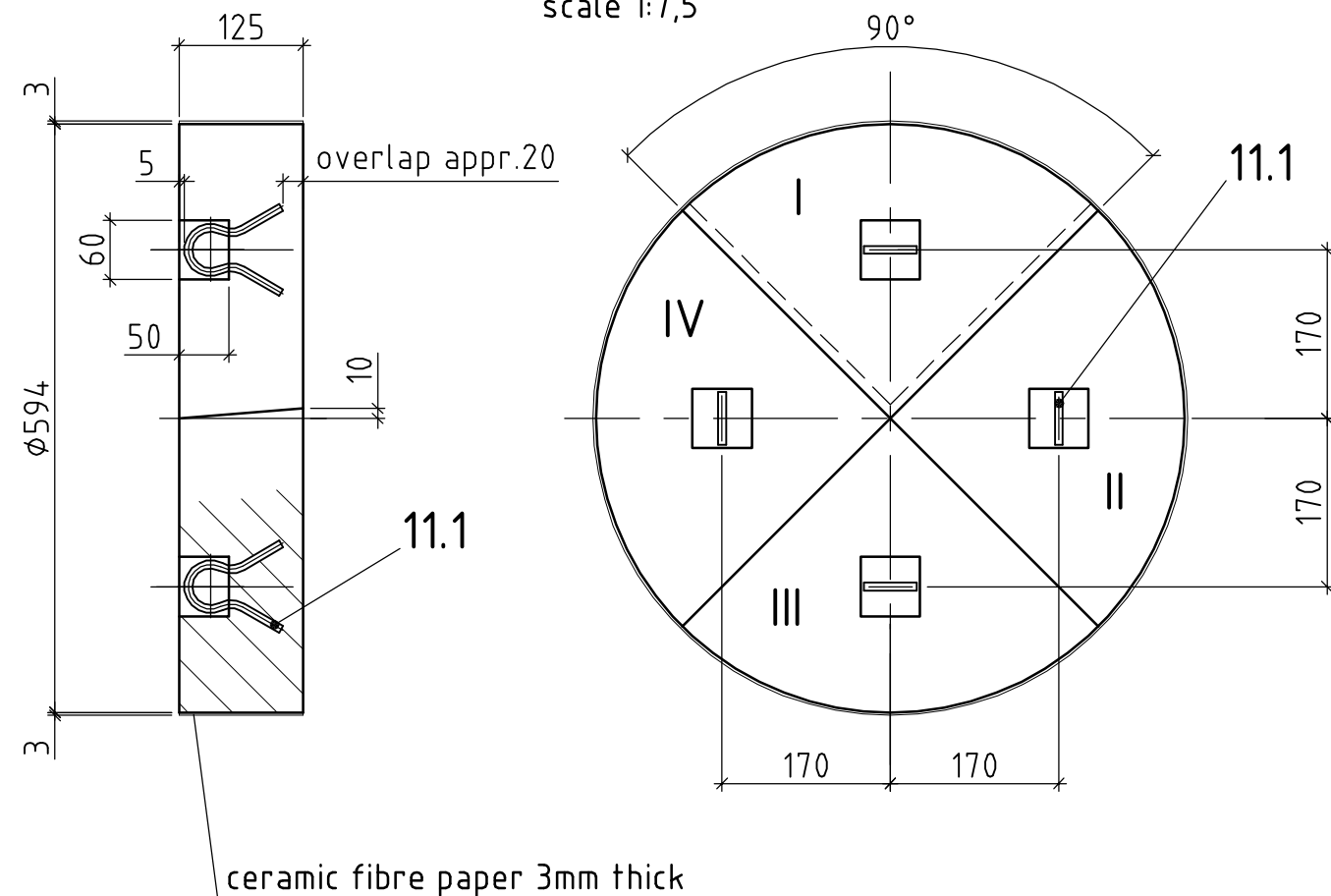
### TYP 3 (+60,330)

#### Section A-A



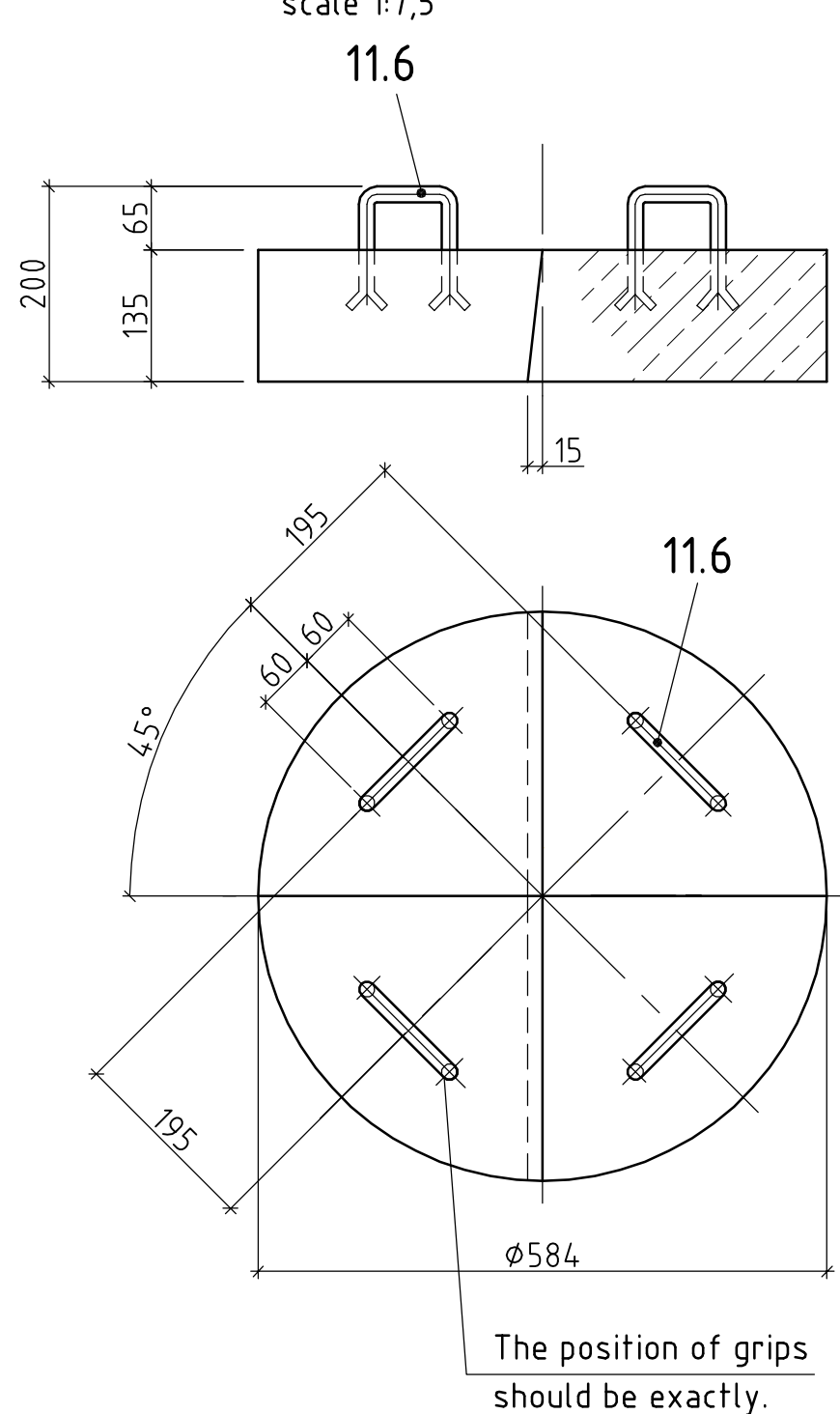
### special Insulation door bricks

4 pieces for one door  
scale 1:7,5



### special door bricks

4 pieces for one door  
scale 1:7,5



	Refractory Concrete	MAT PLUS MC 50
	Lightweight refractory castable	Mat 125
	Ceramic fibre blanket / paper	1250°C

RELEASED FOR CONSTRUCTION 23.09.08  
Drawing valid for Unit 1 and Unit 2

Rev.	Revision	Date	Created by	Checked by	Approved by	Description	Status
3	23.09.2008	Giebing	Buchholz	Blachetta		Position of anchor	Released
2	22.07.2008	Hilgenfett	Buchholz	Blachetta		New construction	Released
1	16.06.2008	Buchholz	Vale	Blachetta		Released for Construction	Released
0	02.01.2008	Bertling	Vale	Blachetta		First Issue	Released

Project (Проект)	
Maritza East I Power Station	
Company (Възлагателя)	
Space for stamp of Municipality of Galabovo Место за печат на Община Гълъбово	Space for further stamps Место за допълнителни печати
Area for Stamp of EOE Control ODD (ICS) Место за печат ЕОЕ КонтролОДД (ИЕЗС, надзор)	ASpace for stamp of authorized Bulgarian Designer Место за печат на лицензиран български проектант
Main Contractor / Главен изпълнител <b>ALSTOM</b> Power Generation AG Power Boiler GmbH	Partner of Main Contractor / Партньор на главния изпълнител

Resp. dept. / Отговорен отдел Bertling	Created by / Изготвил Vale	Checked by / Проверил Blachetta	Approved by / Одобрил A1	Format / Формат A1
Scale / Мащаб 1:10	Class. no. (e.g. KKS) Класифик. ?	For Company Review & Approval За одобрение от Възлагателя	Yes	
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Logo of Legal Owner Официален съставник		Sub Contractors Doc Number / ? на документа на подизпълнителя		Consortium Partner Document Code 1.48120_00761_0013
Title, Subtitle / Заглавие, подзаглавие		Project Doc Number / ? на проектния документ		
Refractory Lining ACCESS DOOR - Ø600		Rev. 3		Date 02/01/2008
Lang. EN		Sheet 1/1		

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