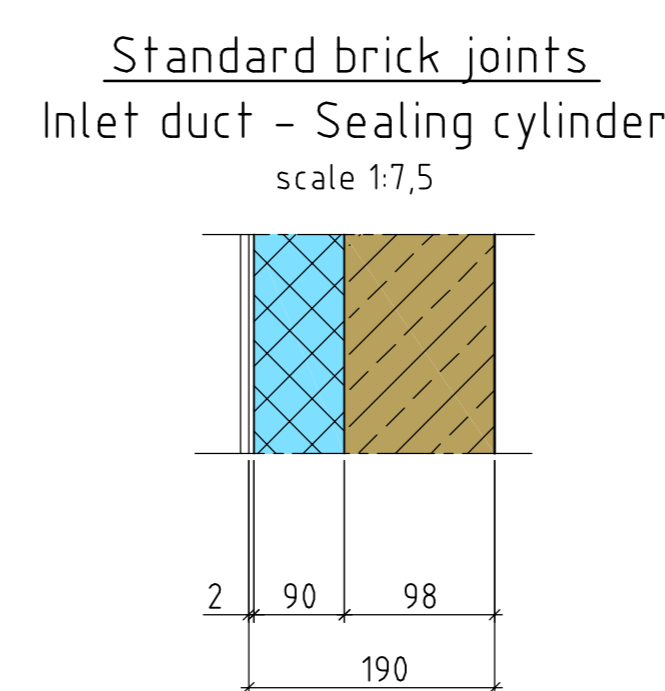
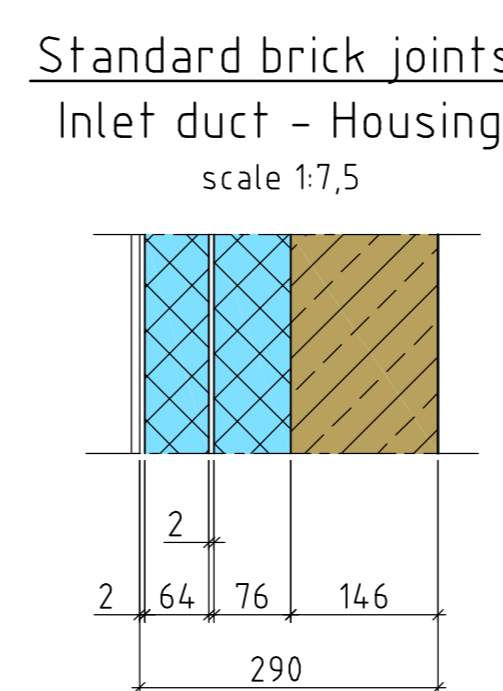
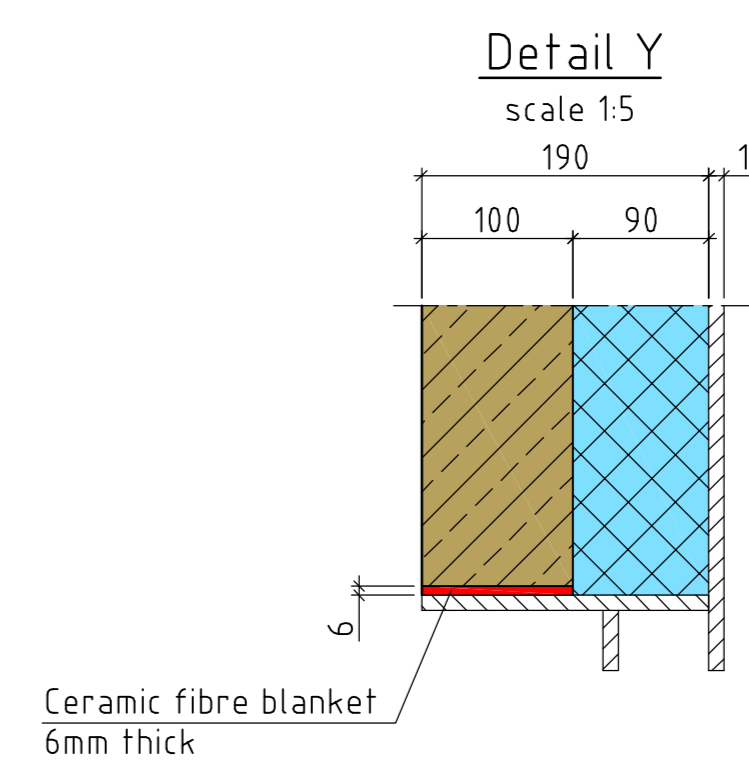
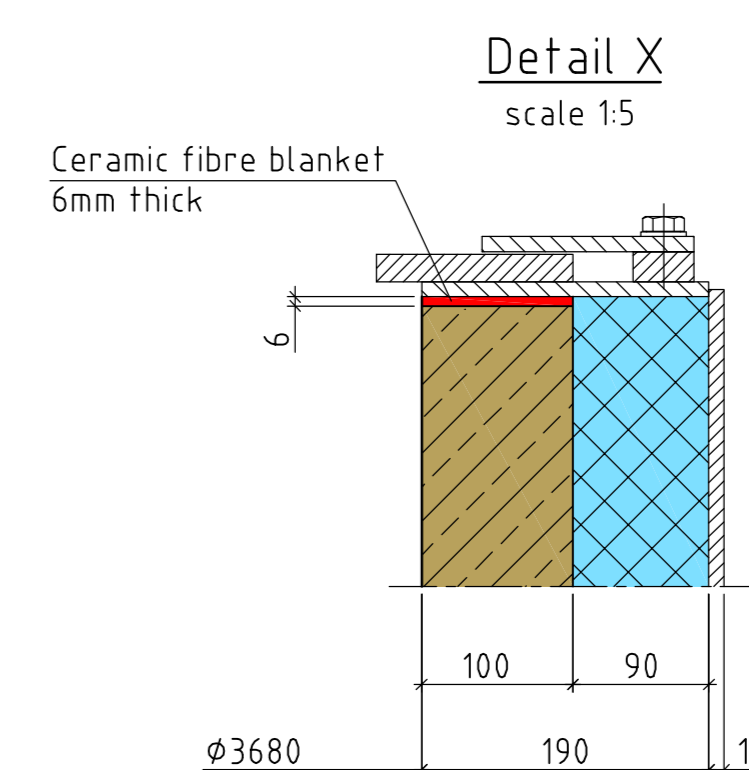
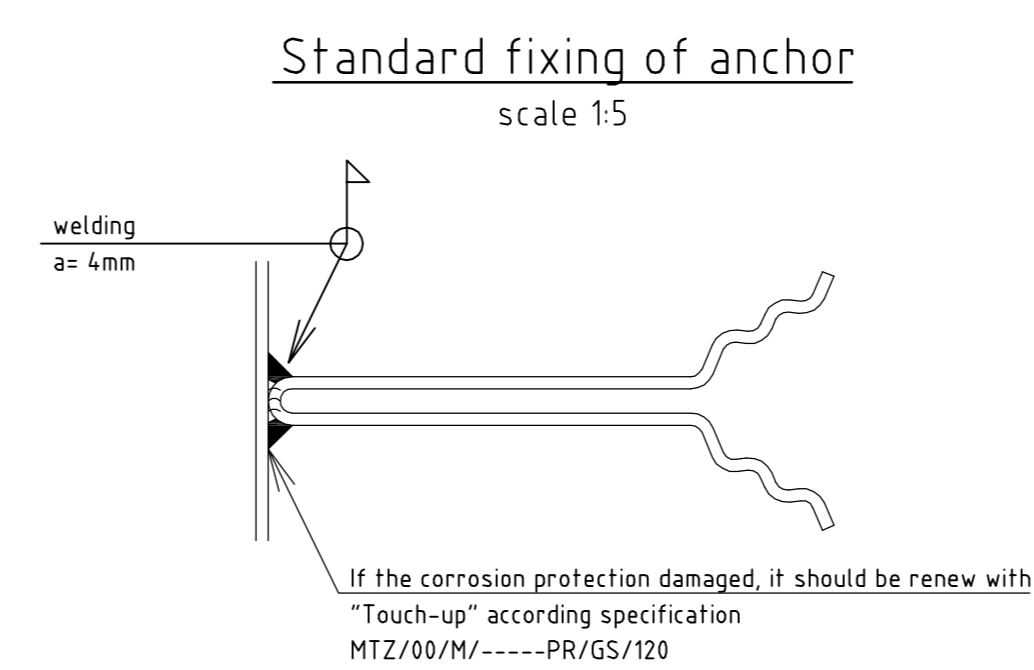
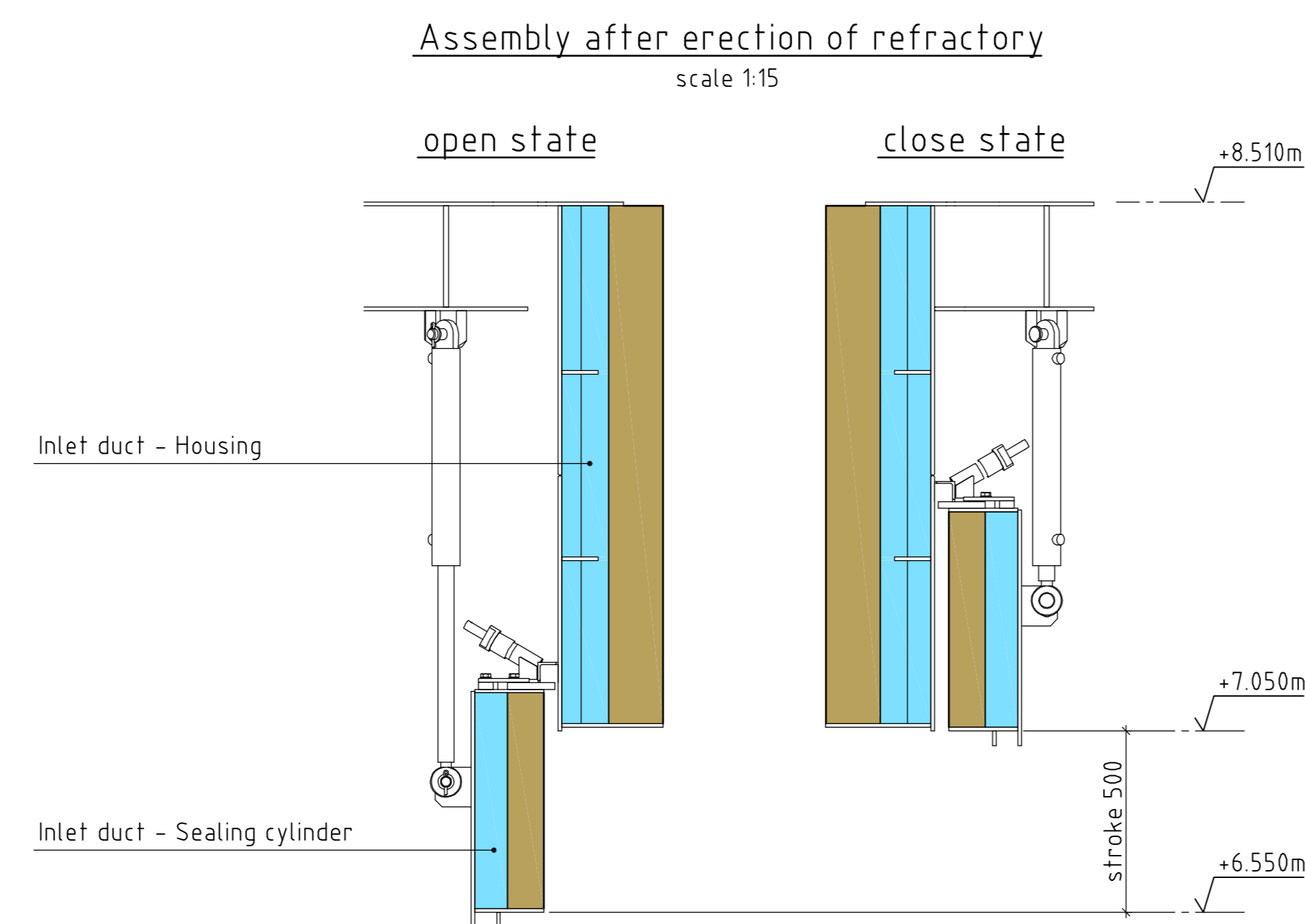
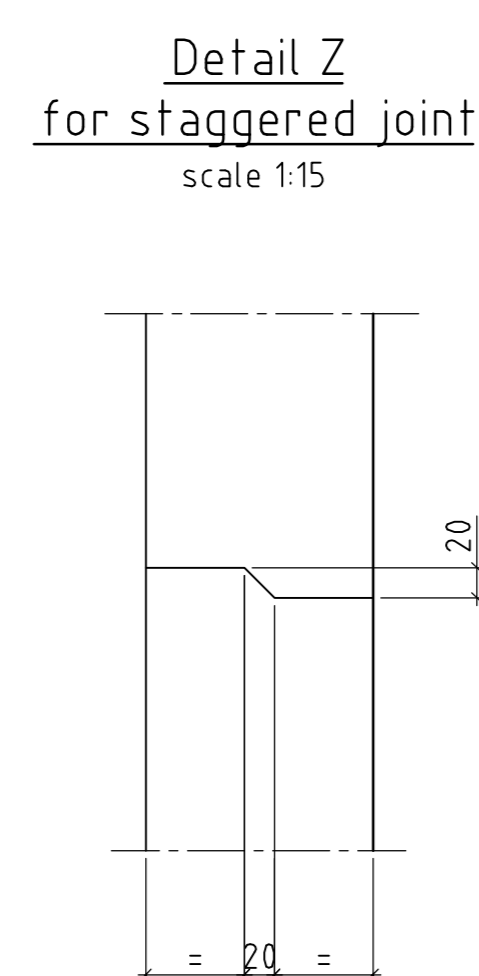
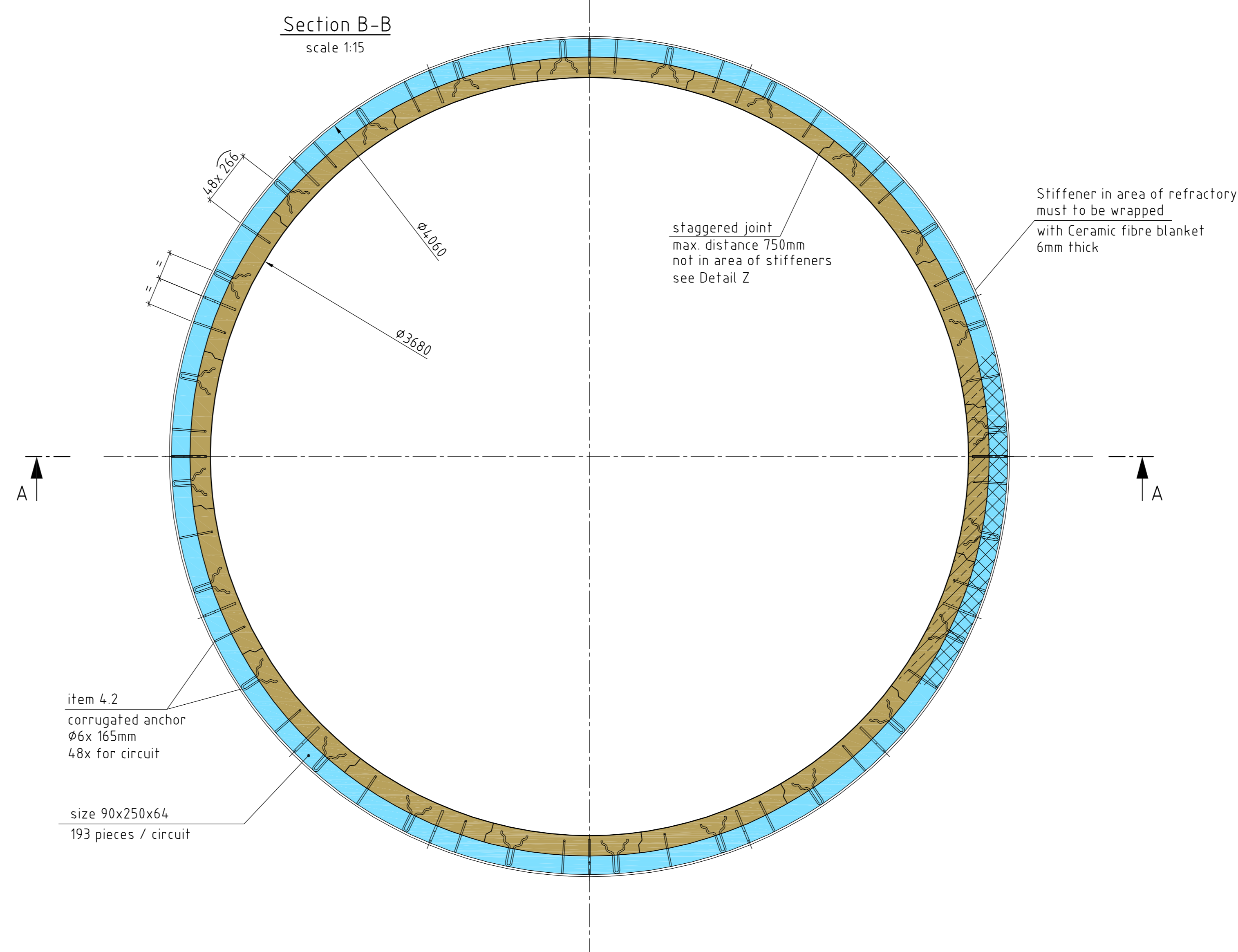




- Before beginning of refractory working the main dimensions of steel construction should be approved on site.
- Pay attention to expansion joints, keep free of mortar
- Thickness of mortar joints max. 2mm
- All bricks should be lay with all sides of mortar:
- If necessary the bricks should be cut at site.
- Existing gaps of insulation in area of anchor, brackets or edges should be equalised with Lightweight refractory castable
- In area of castable lining the insulation should be provided with a bitumen painting or to be covered with a construction foil.
- The exactly location of anchors should be checked and determined on site.
- After erection of anchors in existing straps, they should be fixed with tack welding.
- The overlap from castable of anchor appr. 25-30mm
- Should be the corrosion protection damaged, the protection should be renew with "Touch-up" - First coating method, according to specification
- Installation 8-system 8r from ALSTOM.
- All joints in refractory castable should be staggered (Z-joint)
- In area of castable distance of staggered joints are appr. 750 x 750mm
- The exactly location of shuffling fields should be determined on site.



appertained parts list : 2.1
RELEASED FOR CONSTRUCTION 22.07.08
Drawing valid for Unit 1 and Unit 2

I	2707208	Hijerisib	Bachels	Bachelts	Released for Construction	Release Date	
O	1713208	Bachels	Vale	Bachelts	Fuel Issue	Release Date	
R#	Revision Date	Created by	Checked by	Approved by	Description	Status	
	(Review if Blank)						

<p>Project Name: Maritza East I Power Station</p>	
<p>Company (Subcontractor):</p> 	
<p>Space for stamp of Municipality of Gabovo Метро за печат на: Мunicipality of Gabovo</p>	<p>Space for further stamps Метро за документите наметне</p>
<p>Area for Stamp of IEG Central BDD (EGD) Метро за печат на: Central BDD (EGD) (Борна, мажол)</p>	<p>Space for stamp of authorized Bulgarian Designer Метро за печат на: мажолетово авторизирано проектор</p>
<p>Main Contractor / Глaвнo изпoлнитeл</p> 	<p>Partner of Main Contractor / Партньор на главнo изпoлнитeл</p>

[illegible]